

2 Piece Welded Lead Specifications

	A (Inner Lead)	B (Press or Seal)
Standard Materials Available*	Pure Nickel Nickel Mn Nickel Plated Steel (NPS) FeNi 48 Nickel Plated Copper (NPC) Nickel Plated Copper Tin (NPCuSn)	Dumet Tungsten Molybdenum
Temper / Finish	Hard / Soft	Borated / Oxidized
Standard Diameters mm (In.)	0.4 - 2.5 mm (.016100 ln.)	0.3 - 1.2 mm (.012047 ln.)
Diameter Tolerance	+/0127 mm (+/0005 ln.)	+/0076 mm (+/0003 ln.)
Normal Available Lengths mm (In.)	6 - 75 mm (.25 - 3.00 ln.)	3 - 15 mm (.1260 ln.)
Length Tolerance +/-mm (+/- In.)	+/076 mm (+/003 ln.)	+/025 mm (+/001 ln.)
Overall Length mm (In.)	.102 mm (.004 ln.)	
Packaging	Divided flat packs, plastic tubes or other customer specification.	
Quality Statistical Process Control on Critical Parameters	Supplied to agreed specifications provided by the customer or per our own specification.	