

## Metal Form Specifications

	<b>Wire Forms</b>	<b>Cold Heading</b>	<b>Straight Cuts</b>
<b>Standard Processes Available</b>	CIT Heading Multi-Slide Forming Pin Rollers Cold Header	CIT Heading Cold Header	CIT Heading Multi-Slide Forming Hadley Straight Cut Pin Rollers Cold Header
<b>Temper / Finish</b>	Hard / Soft	Hard / Soft	Hard / Soft
<b>Typical Diameters mm (In.)</b>	0.18 - 1.3 mm (.007 - .050 In.)	0.4 - 1.5 mm (.015 - .06 In.)	0.3 - 1.6 m (.012 - .063 In.)
<b>Typical Diameter Tolerance</b>	+/- 0.0127 mm (+/- 0.0005)	+/- 0.0127 mm (+/- 0.0005)	+/- 0.0127 mm (+/- 0.0005)
<b>Typical Available Lengths mm (In.)</b>	2.235 - 63.5 mm (.088 - 2.50 In.)	.9 - 10 mm (.0354 - .400 In.)	.5 - 102 mm (.020 - 4.00 In.) Depending On Process.
<b>Length Tolerance +/- mm (+/- In.)</b>	+/- .076 mm +/- .003 In.	+/- .076 mm +/- .003 In.	+/- .076 mm +/- .003 In.
<b>Packaging</b>	Vials, plastic tubes or other customer specification.		
<b>Quality Statistical Process Control on Critical Parameters</b>	Supplied to agreed specifications provided by the customer or per our internal specification.		